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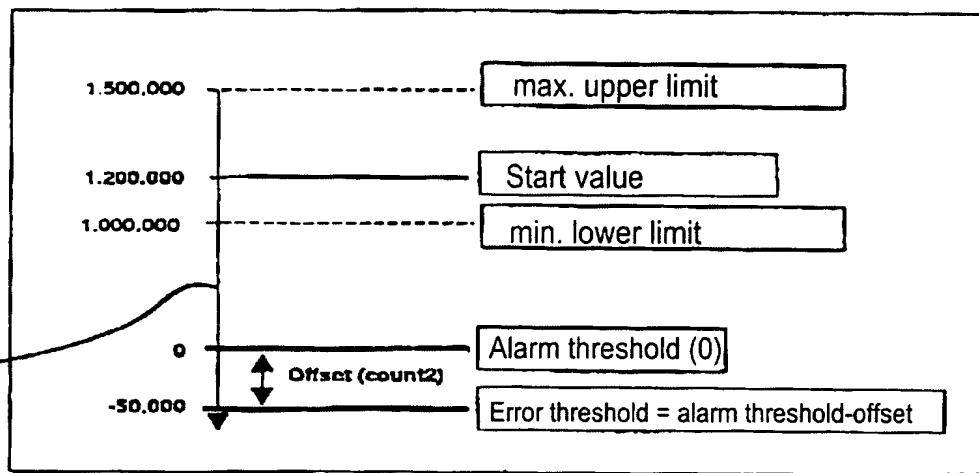
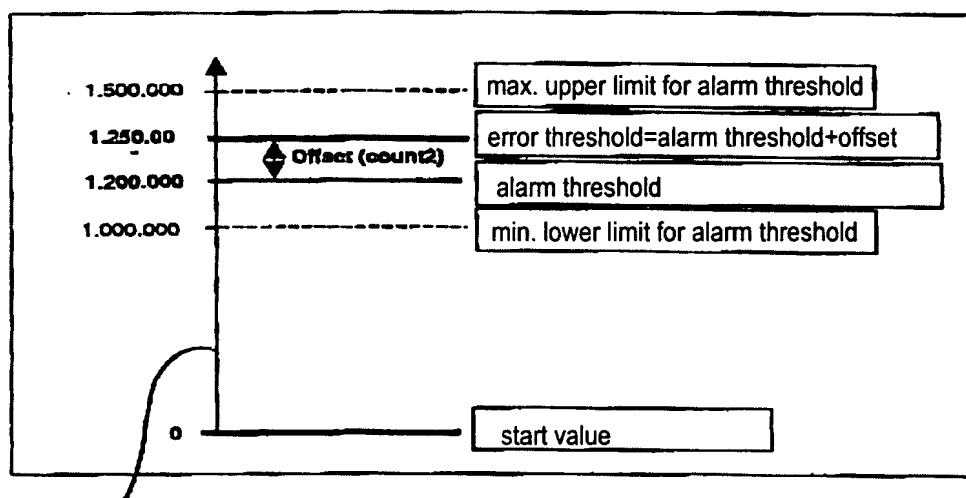
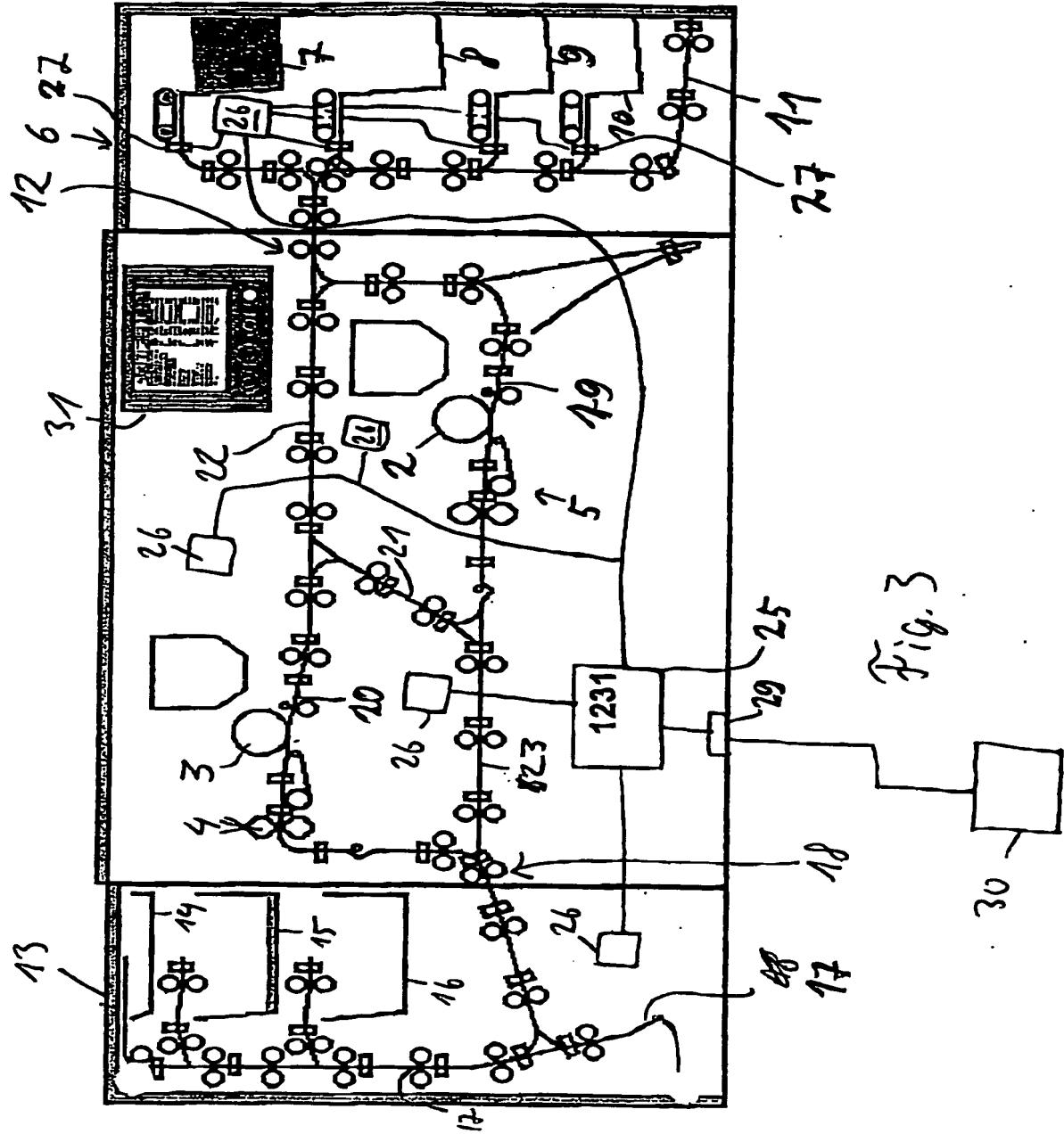


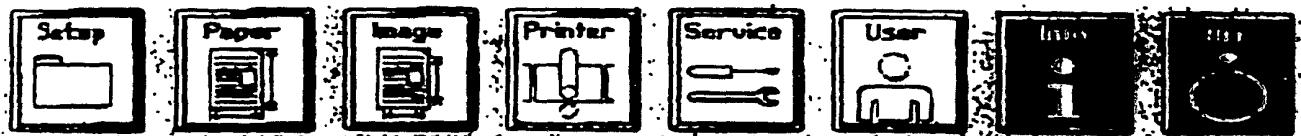
Fig. 1



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Fig. 2





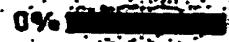
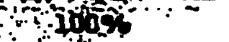
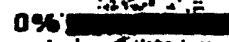
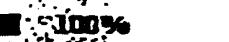
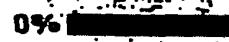
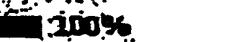
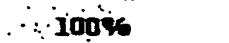
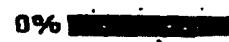
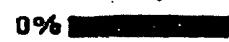
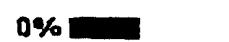
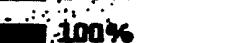
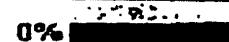
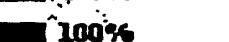
Cleaning roller/band upper printing unit	213400	(71 %)	0% 	100% 
Cleaning roller/band lower printing unit	272800	(90 %)	0% 	100% 
Pressure foils upper printing unit	600000	(100 %)	0% 	100% 
Pressure films lower printing unit	0	(0 %)	0% 	100% 
Oil roller upper printing unit	600000	(100 %)	0% 	100% 
Oil roller lower printing unit	600000	(100 %)	0% 	100% 
Feed system A	123000	(21 %)	0% 	100% 
Feed system B	0	(0 %)	0% 	100% 
Feed system C	0	(0 %)	0% 	100% 
Feed system D	0	(0 %)	0% 	100% 
Paddle A operator side	513500	(85 %)	0% 	100% 
Paddle A drive side	600000	(100 %)	0% 	100% 
Paddle B operator side	600000	(100 %)	0% 	100% 
Paddle B operator side	600000	(100 %)	0% 	100% 
Maintenance	51100	(11 %)	0% 	100% 

Fig. 4

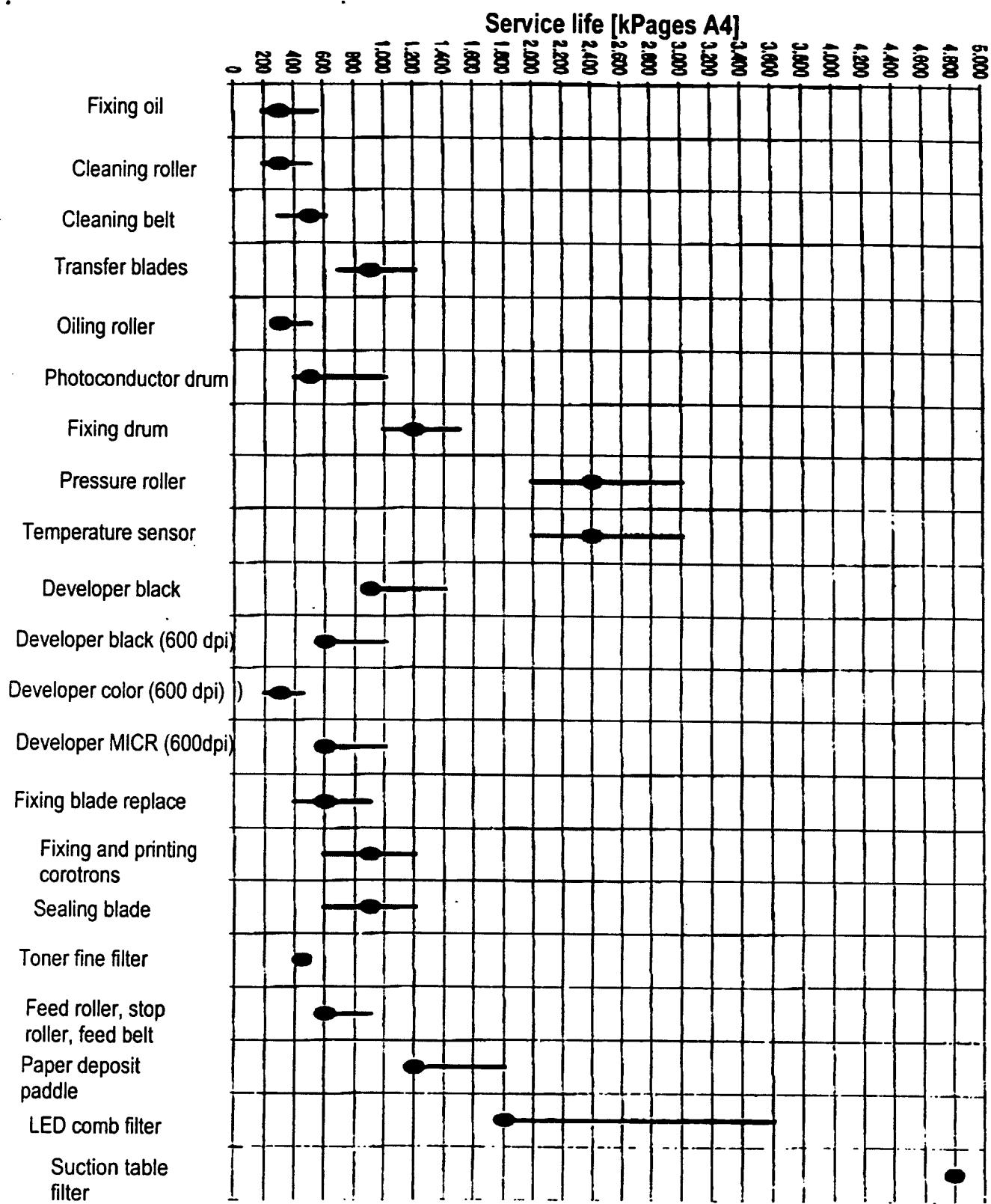


Fig. 5